# SILVER BULLET CENTER FIRE 20

## INTRODUCTION

# OPERATING & MAINTENANCE INSTRUCTIONS

#### **READ THIS BOOK**

This operator's book has important information for the use and safe operation of this machine. Read and understand the Engine Operator's Manual and this manual before starting the machine. Keep this book and tell all operators to read the book If you do not follow the instructions, you can cause an injury or damage equipment, furniture or buildings.

For new books write to.

Pacific Steamex, Inc. 2259 S. Sheridan Muskegon, MI 49442-6252

Carefully inspect all components to ensure that there is no concealed freight damage If such damage is discovered, file a "CONCEALED DAMAGE REPORT" immediately with the delivering carrier

The contents of this manual are based on the latest product information available at the time of publication Pacific Steamex reserves the right to make changes or improvements to its machines without notice

FOR YOUR CONVENIENCE, RECORD THE MACHINE AND ENGINES MODEL AND SERIAL NUMBERS HERE:

MACHINE MODEL	
MACHINE SERIAL NUMBER	
ENGINE MODEL	
ENGINE SERIAL NUMBER	

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#### IMPORTANT SAFETY INSTRUCTIONS

# READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS BEFORE OPERATING THIS MACHINE!

#### **WARNINGS:**

- 1. DO NOT STORE OR USE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS MACHINE.
- 2. NO SMOKING, NO SPARKS, NO FLAMES NEAR UNIT OR LP TANK.
- 3. OPERATE ONLY IN WELL VENTILATED AREAS. BUILDINGS MUST BE PROVIDED WITH:
  - A) A CONTINUOUS MECHANICAL VENTILATION THAT REMOVES THE PRODUCTS OF COMBUSTION TO THE OUTDOORS OF NOT LESS THAN 300 CFM FOR EACH 10,000 BTUH OR FRACTION THEREOF; OR
  - B) NATURAL VENTILATION OF NOT LESS THAN 300 CFM FOR EACH 10,000 BTUH INPUT OR FRACTION THEREOF, BASED ON A MAXIMUM OF ONE-QUARTER AIR EXCHANGE PER HOUR FOR THE NET BUILDING VOLUME.
- 4. IF YOU SMELL LP GAS, STOP THE UNIT AND CHECK FOR LEAKS. ALSO OPEN WINDOWS, DON'T TOUCH ELECTRICAL SWITCHES, EXTINGUISH ANY OPEN FLAMES. CALL YOUR GAS SUPPLIER IF NO LEAKS ARE FOUND.
- 5. DO NOT ADJUST THE FUEL SYSTEM WITHOUT THE PROPER ANALYSIS EQUIPMENT.
- 6. NEVER TURN THE UNIT ON ITS SIDE.
- 7. KEEP HANDS AND FEET CLEAR OF ALL MOVING PARTS.
- 8. TURN THE GAS OFF AT THE TANK TO KILL THE ENGINE.
- 9. REMOVE THE LP TANK AND STORE IT IN AN APPROVED AREA WHEN NOT IN USE. A "NO SMOKING" SIGN SHOULD BE PERMANTLY DISPLAYED AT THE STORAGE AREA.
- 10. KEEP ALL OBJECTS CLEAR OF THE EXHAUST SYSTEM DURING AND AFTER OPERATION.
- 11. DO NOT LEAVE THIS MACHINE UNATTENDED WHILE THE ENGINE IS RUNNING.
- 12. WHEN THE LP TANK IS ATTACHED TO THE MACHINE AND <u>NOT</u> RUNNING, THE OPERATOR SHOULD NOT LEAVE THE MACHINE UNATTENDED EXCEPT FOR SHORT PERIODS OF TIME SUCH AS REST STOPS, WASHROOM OR MEAL STOPS.
- 13. THE OPERATOR MUST COMPLETELY UNDERSTAND ALL INSTRUCTIONS, WARNINGS AND OPERATING PROCEDURES BEFORE USING THIS MACHINE.
- 14. THIS MACHINE MUST BE MAINTAINED IN ACCORDANCE WITH THIS MANUALS RECOMMENDED MAINTENANCE INSTRUCTIONS AND THE ENGINE MANUFACTURERS RECOMMENDED MAINTENANCE PROCEDURES. FAILURE TO DO SO MAY CAUSE DAMAGE TO THE MACHINE, EQUIPMENT, FURNITURE, BUILDINGS OR PERSONAL INJURY!

#### **OPERATING PROCEDURES**

WARNING! Follow the instructions given in this booklet, the Engines Owners Manual and the training given by your supervisor for the safe operation of this machine. Failure to do so can result in personal injury and/or damage to the machine or property.

# DO NOT OPERATE THIS MACHINE IN AN EXPLOSIVE ENVIRONMENT!

The Silver Bullet Center Fire System is designed to be a complete daily maintenance system when used with the Center Fire Punch Buffing Compound. It does not take the place of scrubbing and finishing. It is intended for commercial use.

# A. CHECK THE ENGINE OIL BEFORE EVERY OPERATION!

Make sure the machine is level when checking the oil. Always take 2 readings of the dip stick before adding oil. If the oil level is below the full mark, add just enough oil to the engine to bring the oil level up to the full mark. Never over fill. Follow the guidelines in your Engine Owners Manual. Check for foreign material on the dipstick.

#### B. PROPERLY FILL AND CHECK YOUR LP TANK AND ALL LP FUEL LINES FOR LEAKS!

- 1. Every tank we sell has been pressure and leak tested. However, every time a tank is filled and/or connected to the machine it should be soap tested. All LP lines must be pressurized and every inch of line and connections must be sprayed. If you find a leak, make the proper repairs before operating the machine. NOTE: The connection and disconnection of the LP tank must be done in a well ventilated area with NO source of ignition within 10 feet (3 meters) from the point of connection.
- 2. Never over fill the LP tank. Your buffer's LP tank is designed to hold just 20 pounds of propane. Make sure to weigh the tank as it is being filled. The gross weight of a full tank should not exceed 48 pounds. If while operating the machine you notice frost forming on the LP lines or the regulator, your tank has been over filled If you continue to operate the machine in this condition damage will occur. The excess

propane in the tank must be removed before normal operations resume. The bleeding of a propane tank should be done in a safe location outside the building. In some cases the regulator must defrost before restarting the engine.

- C. CONNECTING THE HIGH PRESSURE HOSE TO THE LP TANK: Make sure the couplers are in line and screwed together hand tight (see page 14). If this is not done properly, fuel will not pass through to the regulator.
- D. PREPARE THE FLOOR BY: dusting, wet cleaning any large spills and wet cleaning any spills that run under shelves.

# E. INSTALL A FRESH PAD BEFORE EVERY JOB; if not new, at least clean.

For Center Fire operations the cleaning pad does not have to be a coarse pad. In most cases, an open type polish pad will work well. REMEMBER TO BE KIND TO THE FLOOR FINISH, USE THE LEAST AGGRESSIVE PAD THAT WILL DO THE JOB. However, don't be afraid to use an aggressive pad when floor conditions so dictate. In most cleaning applications ETC pads deliver superior results when used with the Center Fire System. The following pads are recommended: Superspeed Rubberized, Gorilla Lite, Jaguar, Aqua Plus, Gorilla and the 3/4" light blue, ultra high speed cleaning pad.

**During operation,** remove and wash the cleaning pad at least every time you fill the Center Fire Bottle; more often if needed.

Never run the cleaning pad dry on the floor! Run it damp! If you run it dry, you will be polishing with a dirty pad.

To install a fresh pad set the machine down in the rear. Unscrew and remove the yellow padcentering ring. See page 10, the "Pad Driver Assembly". Remove the old pad and center the new pad onto the pad driver. Reinstall the yellow pad-centering ring. Never "flip" a pad. Keep the same side down throughout the life of the pad. Even after a pad is cleaned, you can tell the down side by the centering ring indentation. This practice will increase the pad life and help maintain a properly functioning pad driver. NEVER TILT A MACHINE ON ITS SIDE!

## **OPERATING PROCEDURES**

#### F. CENTER FIRE PUNCH SOLUTION MIX

USE ONLY CENTER FIRE PUNCH THROUGH THE MACHINE (Part Number 271196, case of four gallons). Read and follow the instructions on the Center Fire Punch container. A mixture of one (1) part Punch and six (6) parts cold water is recommended; a richer solution may cause excessive loading of the polish pad. The solution may be mixed in the bottle on the machine; however don't spill water or Punch down the outside of the solution tank. If this happens, clean it up.

#### F. STARTING THE HONDA ENGINE.

- 1. Make sure you have completed items A, B, C, D, E and F (if applicable) above. Also make sure the fuel is on at the tank. Set the machine down in the rear. If your unit is equipped with a centrifugal clutch, set down is not necessary.
- 2. Push the throttle lever all the way forward to engage the choke (see page 12).
- 3. Plug the starter cord into a 115-volt outlet (page 17).
- 4. Push the starter button.
- 5. When the engine starts, release the starter button and adjust the throttle. Unplug the cord.

#### H. CENTER FIRE OPERATIONS

- 1. Set the throttle for medium rpm.
- 2. Press the thumb switch to apply the punch solution to the floor. When the punch solution reaches the floor, move the machine forward at a slow walking pace. Apply the punch solution at regular intervals: about every 4<sup>th</sup> step. Remember to depress the thumb switch and hold it in for about 2 seconds every cycle. As the operator, you are in control of the machine and the feed. Too much punch solution and the wheels will track. Too little punch solution and the floor will not be cleaned. Track marks can be buffed out on the polishing pass. But again, track marks indicate that too much punch solution is being used.

- 3. Stay about 3" away from the edges while you are applying the punch solution and cleaning the floor. One bottle of punch solution should clean up to 20,000 square feet (when applied as stated in step 2). But remember that consumption will vary according to your floors' condition
- 4. When the cleaning process is complete, STOP THE ENGINE (see SECTION J), move the machine to the cleaning station and remove the cleaning pad. Wash the pad immediately with hot water under high pressure Hang the pad to drip dry.
- 5. Install a CLEAN and DRY polishing pad onto the machine before buffing. A pad softer and finer than the cleaning pad is best for most applications. Then move back onto the floor area.

#### **I. BUFFING OPERATIONS**

- 1. Start the Honda Engine as detailed in Section G.
- 2. Keep hands, fingers and feet clear of all moving parts while the machine is in operation.
- 3. Lower the buffing deck to the floor and adjust the throttle for medium to high rpm Always keep the machine moving while the pad is touching the floor. Buff the entire floor Remember, this time stay as close to the edges as possible.

If the pad overloads and begins to leave swirl marks, stop buffing and clean the pad. Only a clean, dry polishing pad should be used for this operation. If pad overloading continues to be a problem try using a weaker punch solution and/or a more open polishing pad.

#### J. STOPPING THE ENGINE

- 1. Pull the throttle back to low idle the engine.
- 2. Turn the propane tank valve clockwise to a closed position.

**NOTE:** The exhaust system will be very hot and takes several minutes to cool; keep your self and all materials clear of the hot exhaust system!

#### **OPERATING PROCEDURES**

#### K. TRANSPORTING THE MACHINE

- 1. The tank should be securely fastened.
- 2. The tank valve must be closed.
- 3. The transport area should be well ventilated.

#### L. STORING THE MACHINE

1. The engine should be stopped properly and the tank valve closed.

- 2. Remove the LP tank from the machine and store the tank in an approved area.
- 3. Store your machine in a safe area: away from enclosed high heat, away from sparks or flames, and away from traffic lanes of heavy equipment.

#### REFER TO SAFETY INSTRUCTIONS!

#### **MAINTENANCE**

#### A. MACHINE MAINTENANCE

- 1. Change the oil and filter according to the Honda Engine Owners Manual. Change the oil at the first 20 hours of operation. Thereafter, oil should be changed at 50-hour intervals.
- 2. Grease the wheels every 50 hours of operation.
- 3. Keep the cooling air filter (on top of the engine) clean at all times. Wet clean it at the end of every use. Never operate the machine unless the filter is clean and properly installed.
- 4. Each week wet clean the carburetor foam pre-filter with soap and water. Blot dry with paper towels and reinstall. Do not treat this filter with oil. Never operate the unit unless the paper element and the pre-filter are properly installed Install a new paper element every 200 hours of operation
- Clean the entire unit after each use.
- 6. When cleaning the unit, check for possible loose nuts and bolts.
- 7. Check the pad driver weekly for rigidity and wear Replace the harpoon face as needed
- 8. Check the bearing hub shaft and bearings weekly. If the shaft shows any looseness, the bearings and possibly the shaft must be replaced.

Remember that being safe is a full-time, every day job. Follow all information posted on the machine and the LP tank.

9. Soap test for LP leaks at least every time you install a fresh LP tank. To do this test properly, the LP lines must be pressurized and every inch of line and connections must be sprayed. If you find a leak, make the proper repairs before operating the machine. Also see Item B under Operating Procedures.

Never allow anyone to operate this machine that has not read or cannot understand the given instructions.

#### B. CHANGING THE DRIVE BELT.

- 1. The engine should be off and the machine level with the floor.
- 2. Remove the weights and front cover (7/16-inch wrench).
- 3. Loosen only (do not remove) the 4 hub plate mounting bolts (3/4-inch wrench). These are the front 2 bolts located on the right and left sides of the main frames above the hood. The third bolt on either side mount the push bar and should not be loosened.
- **4.** Turn the 2 tension rods counter clockwise equal turns until you can push the bearing hub plate to the rear (3/4-inch socket)
- 5. Remove the old belt and install the new one.
- 6. Tension the new belt by reversing step #4. The belt should be just tight enough to not slip or squeal. Care must be taken not to over tension the belt. Over tension will cause premature bearing wear

#### **MAINTENANCE**

- 7. Retighten the 4 bearing hub plate mounting bolts.
- 8. Replace the front cover.
- C. CHANGING THE ANGLE OF ATTACK (PAD TO FLOOR) & THE HEAD PRESSURE.

If the machine has been dropped or you notice a distinct increase in the torque during operation, this adjustment may be needed. operation, you will need a 3/4-inch wrench, a new pad installed on the machine, a framing level, a wood block and shims, and a level floor area on which to set the machine. The end results of this operation should be a machine with framework that sets slightly low in both the rear and on the right side. The right frame should be 1/8-inch lower than the left frame at the wheel bracket point You may measure the distance from the top of the axle plate to the top of the main frame to establish this difference. The 1/8-inch variance from the left to the right is critical for level buffing and ease of operation. If the difference is increased (more than 1/8inch), torque relief will increase but level buffing will decrease, you will shine harder on the right side of the machine than the left If the difference is decreased (less than 1/8-inch), torque relief will decrease and level buffing will increase. The machine will be harder to operate. When you get it right, the machine will deliver good level buffing with a minimum of operating effort

- 1. Install a new pad onto the machine.
- 2. Place the machine onto a level floor area.
- 3. Remove the LP tank
- 4. Place the wood block and shims under the tails of the right and left main frames of the machine; enough to slightly raise the wheels from the floor.
- 5. Loosen the right and left axle brackets, two bolts each.
- 6. Level the left main frame with the framing level. You will need to remove the wood shims as this is done. Tap the wheel up or down as needed to maintain floor contact. The frame should be slightly low in the rear (about ¼ inch below level at the tail).

- 7. When this measure is achieved, tap the left wheel to the floor and tighten the mounting bolts.
- 8. Now measure the distance between the top of the left wheel bracket and the top of the left main frame.
- 9. Subtract 1/8-inch from the measurement in step #8. Set the right wheel bracket to this new measurement.
- 10. Tighten all wheel bracket mounting bolts and remove the wood block and shims.

If the unit over torque's after a test run: you may correct this problem by raising both wheel brackets equal amounts. This adjustment changes the angle of attack pad to floor and should be made in small 1/8-inch increments. Always keep the right frame 1/8-inch lower than the left at the wheel bracket point

If you desire to increase the head pressure of your unit, simply move the right and left axle brackets to the rear equal amounts. Make this move in ½ inch increments. Test run the unit after each adjustment until you reach the desired head pressure. If you find that you have increased the head pressure and increased the torque, the torque may be decreased by raising both the right and left wheels equal amounts The wheel system on this unit is designed for the professional. There are enough adjustments to make the machine buff any way you want. The ability to control the head pressure and angle of attack are advantageous to level buffing, ease of operation, and superior pad life.

# D. CENTER FIRE MAINTENANCE: THE MACHINE WILL NOT FEED PUNCH TO THE FLOOR.

Do not attempt to adjust the feed valve! Any adjustments will destroy the valve and seat.

1. Check for line blockage. Disconnect the feed tube from the solution bottle. Remove the bottle from the holder and empty the contents Clear all obstruction from the bottle and the feed lines. If no obstruction is found continue the test.

#### **MAINTENANCE**

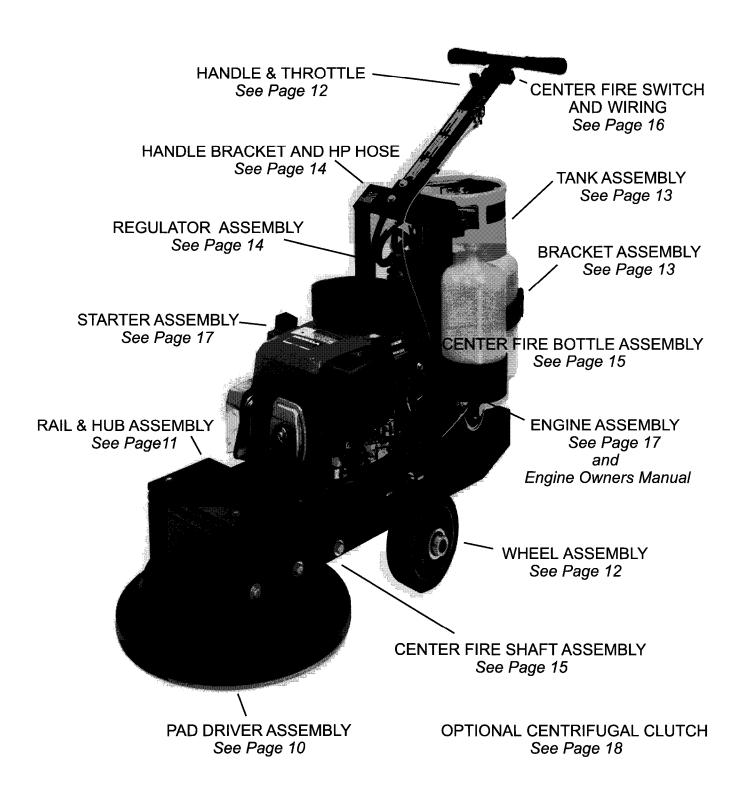
- 2. Check the thumb switch and electrical leads. Near the feed valve disconnect both electrical leads at the spade connectors. These will be tested with a test light. Start the machine and keep the pad off the floor to perform the following tests Now insert the test light leads into each of the lead wires to be tested. If the test light glows, the thumb switch is good and stop the engine Continue with step 3. If the light does NOT glow, then there is a problem with the thumb switch or its' leads. Remove the box end caps and check for continuity between the leads with the thumb switch depressed. If the light still does not glow, the thumb switch must be replaced
- 3. Check the feed valve. Reconnect the tested leads to the feed valve leads Start the machine and keep the pad off the floor. Depress the thumb switch the feed valve should click. If there is no click, replace the feed valve. If there is a click, continue the testing.
- **4.** Check for feed valve obstruction. Disconnect the out flow line from the feed valve Depress the thumb switch and blow through the feed line and into the valve. You should be able to blow through the valve with no

restriction. If you can, then the lines below the feed valve must be clogged. If you can not blow through the feed valve it is either clogged or someone has used unauthorized chemical through the machine. If you can clear the obstruction the feed valve should be acceptable for use, however, if the wrong chemical was used the valve must be replaced.

# E. IF THE CENTER FIRE FEED SYSTEM LEAKS.

- 1. A small leak indicates that there is an air leak somewhere in the feed line. The solution will drain from the line only below the air leak Check for air leaks and repair or replace as needed.
- 2. A large leak that would empty the solution bottle if left unattended indicates that the feed valve is the problem The feed valve may be wedged open by an obstruction Back blow through the valve to remove any obstruction If this does not work, disassemble the valve for a complete cleaning Retest the feed system. If it still leaks or does not feed, replace the feed valve.

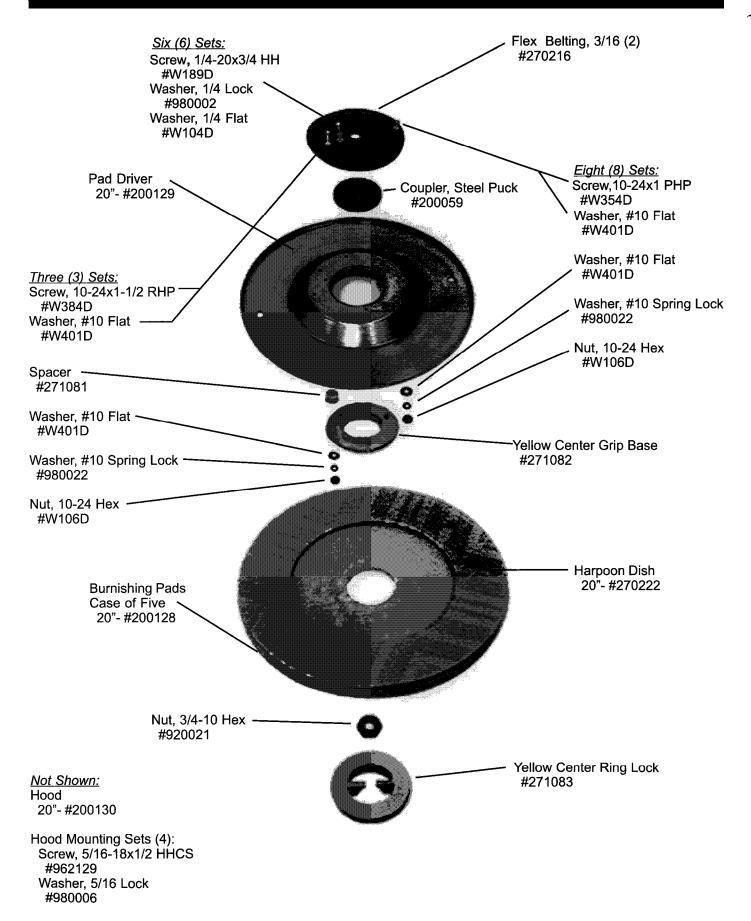
# **CENTER FIRE 20**



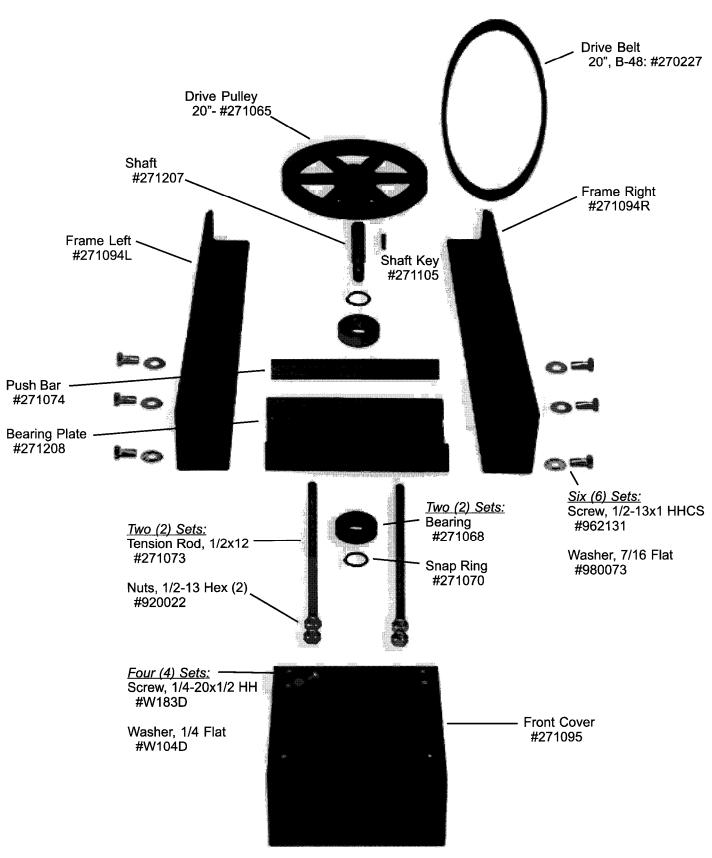
MACHINE DESCRIPTION: 20" Center Fire with 13 HP Honda Engine

<u>PART NUMBER:</u> 275437

# PAD DRIVER ASSEMBLY

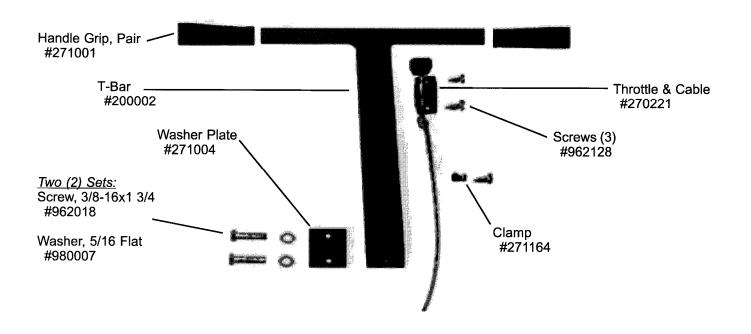


# RAIL & HUB ASSEMBLY

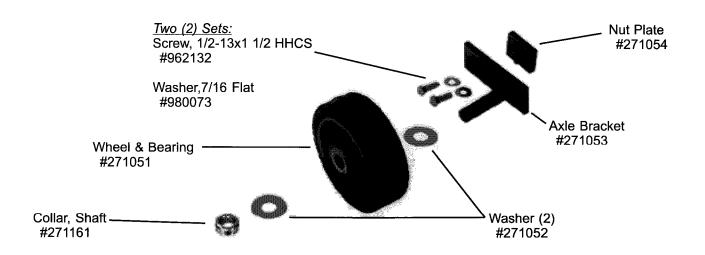


Not Shown: Counter Weights (2) #270226

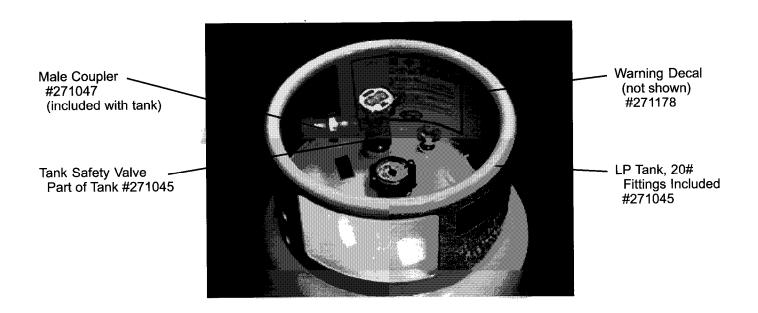
# HANDLE & THROTTLE ASSEMBLY



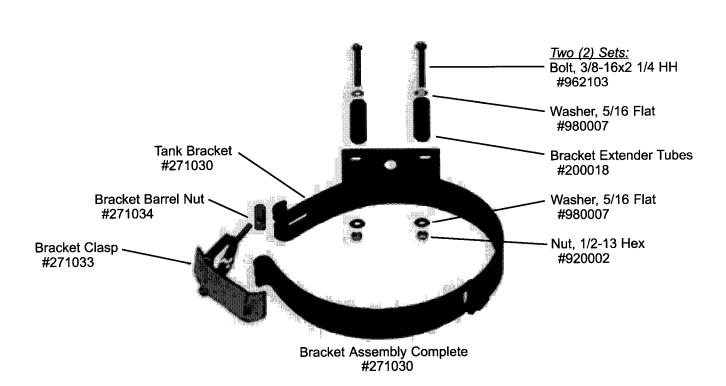
# WHEEL ASSEMBLY



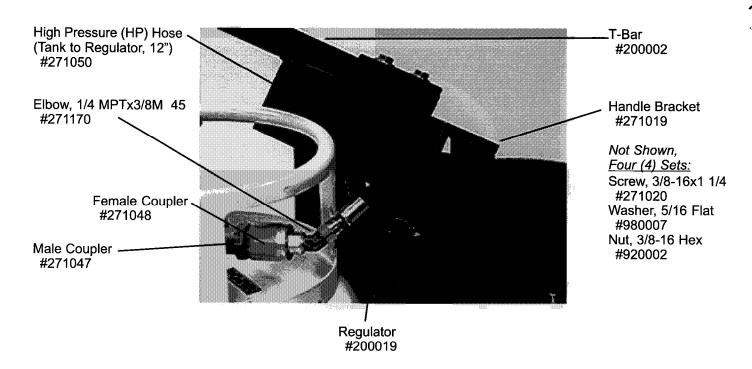
# TANK ASSEMBLY



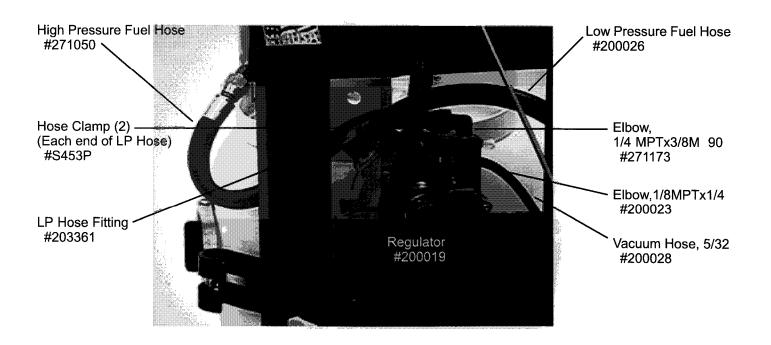
# **BRACKET ASSEMBLY**



# HANDLE BRACKET & HP HOSE ASSEMBLY

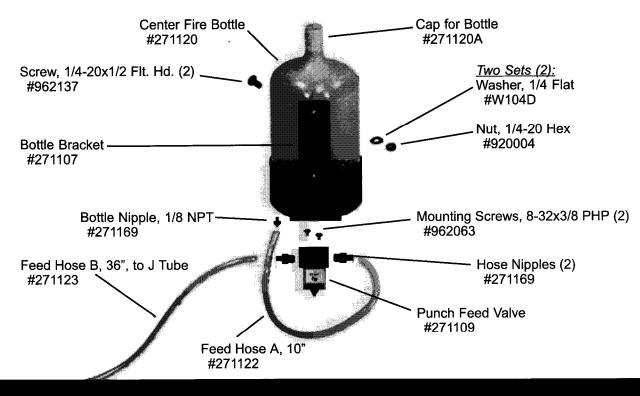


# **REGULATOR ASSEMBLY**

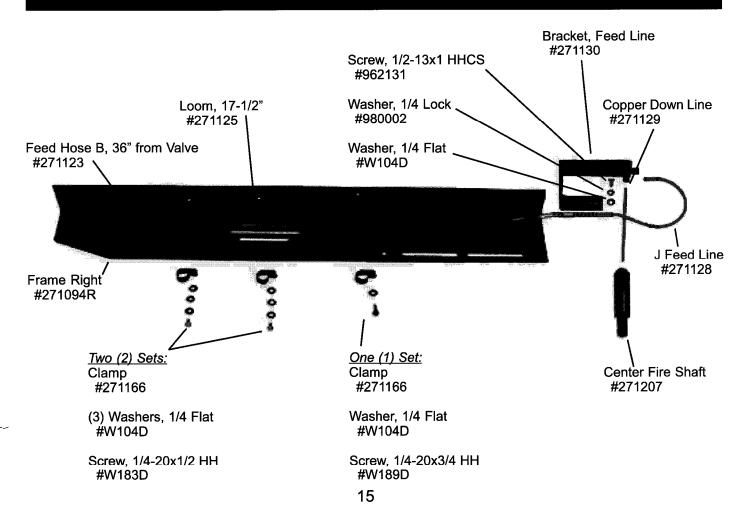


# CENTER FIRE BOTTLE ASSEMBLY

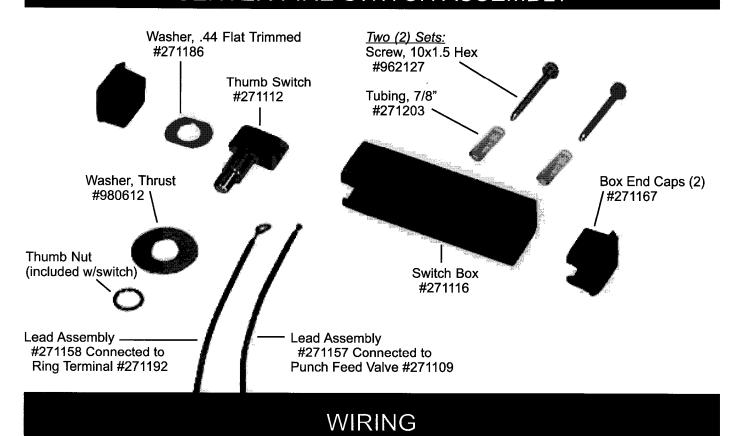
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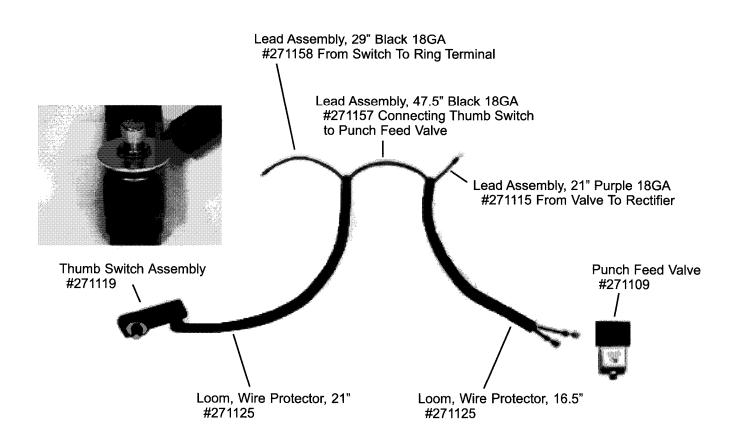


### CENTER FIRE SHAFT ASSEMBLY



# CENTER FIRE SWITCH ASSEMBLY

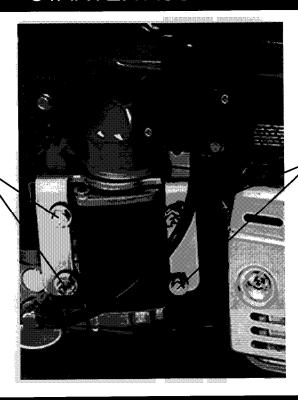




## STARTER ASSEMBLY

Starter, AC #200083

Starter Mounting Kit, 2 Sets: Screw, 5/16-18x1 HH #962021 Washer, 1/4 Flat #980004 (BRACKET) Washer, 1/4 Flat #980004 Washer, 5/16 Lock #980006 Nut, 5/16-18 Hex #920003



Starter Mounting Kit, 2 Sets: Screw, 6MM-1x20MM HHCS #270217 Washer, 1/4 Lock #980002 Washer, 1/4 Flat SAE SS #W104D (BRACKET)

## **ENGINE**

Cooling Filter: #270237 (13 HP Honda) Paper Air & Pre-Cleaner #270238 Air Pre-Filter Only #270239

**Engine Mounting Bolts:** 

Left Side Two (2) Sets: Screw, 5/16-24x1 HHCS #200081 Washer, 1/4 Flat #980004 Washer, 5/16 Lock #980006

Ring Terminal -#271192

Bushing, Oil Drain -#200070

Hour Meter #271099

Meter Leads (2):

1. #271101 positive lead w/male bullet terminal #271189.

2. #271101 negative lead connected to ring terminal #271192 (located above).



Right Side View

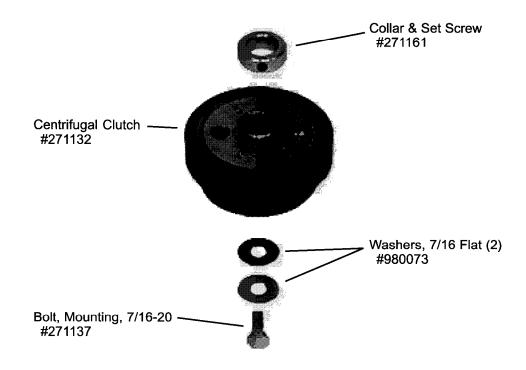
Engine: 13 HP Honda #270220

Engine Pulley, BC-34 #200084 Key #271105

**Engine Mounting Bolts:** 

Right Side Front Set (1): Screw, 5/16-18x1 1/2 HH #962049 Washer, 1/4 Flat #980004 Washer, 5/16 Lock #980006 Nut, 5/16-18 Hex #920003 Rear Set (1): Screw, 5/16-18x2 HH #W206D1 Washer, 1/4 Flat #980004 Washer, 5/16 Flat #980007 Washer, 5/16 Lock #980006 Nut, 5/16-18 Hex #920003

# OPTIONAL CENTRIFUGAL CLUTCH ASSEMBLY



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ENGINE POWER INC SEE: WISCONSIN

MINNESOTA GREAT NORTHERN EQ DIST INC 218 N Hazelwood Drive Nisswa, MN 56488 (218) 963-2921 Fax (218) 963-3300

**MISSISSIPPI** R.W DISTRIBUTORS INC 458 S Pearson Rd Pearl, MS 39208 (601) 939-0204 Fax (800) 748-9985

MISSOURI C.K POWER PRODUCT CORP 9290W. Florissant St. Louis, MO 63136 (314) 868-8620 Fax (314) 868-9314

KANSAS CITY POWER PRODUCTS SEE: KANSAS

MONTANA NORTH CENTRAL DISTRIBUTING SEE: South Dakota

NORWEST ENGINE DIST SEE: WASHINGTON

NEBRASKA ANDERSON INDUSTRIAL ENGINES 5532 Center Street Omaha, NE68106 (402) 558-8700 Fax (402)558-8249

<u>NEVADA</u> BLISS POWER LAWN EQ CO SEE: CALIFORNIA

TRU-CUT SEE: CALIFORNIA

INDUSTRIAL POWER SYSTEMS SEE: COLORADO

NEW HAMPSHIRE EASTERN EQUIPMENT INC 23 LONDONDERRY Road Londonderry, NH 03053 (603) 437-0407 Fax (603) 437-0815

NEW JERSEY R C S DISTRIBUTING INC SEE: MARYLAND

NEW MEXICO LIGHTBOURN EQUIPMENT SEE; TEXAS (DALLAS)

NEW YORK XEBEC 2425 Brighton Henrietta Rochester, NY 14623 (716) 424-1660 Fax (716) 424-1117

LONG ISLAND, NY EASTERN EQUIPMENT INC SEE: NEW HAMPSHIRE

NORTH CAROLINA ENGINE DISTRIBUTION CENTER, 7215 Cessna Drive Greensboro, NC 27409 (910) 664-0010 Fax (910) 664-0506

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оню HAYWARD DISTRIBUTING 4061 Perimeter Drive Columbus, OH 43228 (614) 272-5953 Fax ( 614) 272-5859

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OKLAHOMA SMITH DISTRIBUTING CO 220 Alliance Ct Oklahoma City, OK 73128 (405) 787-88043 Fax ((405) 787-4538

OREGON SCOTSCO INC 13101 SE 64 Avenue, Suite I Clackanas, OR 97015-9733 (503) 653-7791 e, Suite B Fax (503) 659-7838

PENNSYLVANIA
PAUL B. MOYER & SONS, INC
190 S Clinton Street Doylestown, PA 18901 (215) 348-1270 Fax (215) 348-7651

PUERTO RICO/VIRGIN ISLANDS BELLA INTERNATIONAL 65 Infanteria KM 2 2 Rio Piedras, PR 00919 (809) 250-8070 Fax (809) 250-4202

RHODE ISLAND EASTERN EQUIPMENT INC SEE: NEW HAMPSHIRE

SOUTH CAROLINA NORTH CENTRAL DISTRIBUTION SEE: NORTH CAROLINA

SOUTH DAKOTA NORTH CENTRAL DISTRIBUTING 777 Deadwood Avse Rapid City, SD 577022 (605) 343-4777 Fax (605) 348-8984

TENNESSEE
M.T A DISTRIBUTORS
555 Hickory Hills Blvd.
Nashville, NT 37189-9244 (615) 299-8777 Fax (615) 299-0464

TEXAS LIGHTBOURN EQUIPMENT CO 13649 Bet Road Dallas, TX 75244 (972) 233-5151 Fax (972) 661-0738

LIGHTBOURN EQUIPMENT CO 8272 El Rio, Suite 10 Houston, TX 77054 (713) 741-2003 Fax (713) 741-1909

INDUSTRIAL POWER SYSTEMS SEE: COLORADO

VERMONT EASTERN EQUIPMENT INC SEE: NEW HAMPSHIRE

VIRGINIA R C S DISTRIBUTING INC SEE: MARYLAND

TIDEWATER POWER EQ CO 5721 Bayside Rd , Suite D Virginia Beach, VA 23455 (757) 464-1755 Fax (800) 288-8953

WASHINGTON NORWEST ENGINE DIST N 1403 Greene #8 Spokane, WA 99202 (509) 534-8598 Fax (509) 534-5170

SCOTSCO INC SEE: OREGON

WEST VIRGINIA R C S DISTRIBUTING INC SEE: MARYLAND

WISCONSIN ENGINE POWER INC 1830 Executive Drive P.O Box 66 voc, WI 53066 Oconomowoc, (414)567-8575 Fax (414) 567-2556

WYOMING NORTH CENTRAL DISTRIBUTING SEE: SOUTH DAKO [A

INDUSTRIAL POWER SYSTEMS SEE: COLORADO

AMERICAN HONDA MOTOR CO. INC 4475 River Green Pkwy Duluth, GA 30136 (770) 497-6080 Fax (770) 497-6011

#### WARRANTY POLICY

#### PACIFIC STEAMEX INC. LIMITED WARRANTY

The Pacific Steamex Inc Silver Bullet Center Fire 20 has been manufactured, tested and inspected in accordance with specific engineering requirements and is WARRANTED to be free from defects in workmanship and materials for periods as follows from the date of purchase

Two (2) years - Honda Engine, for Engine Warranty Repair refer to the nearest Honda Warranty Service Center on page 19

One (1) year - all other components unless excluded below

This warranty extends to the original user/purchaser and only when used, operated and maintained in accordance with **Pacific Steamex** Inc. Operating and Maintenance instructions

This warranty does not apply to the following wear parts and accessories of the machine including

Part Number	Part Name
200128	Burnishing Pads
271083	Center Ring Lock
270222	Harpoon Dish
270227	Drive Belt, B-48

Warranty credit or replacement of return parts is subject to incoming inspection of those items

Io secure repair under this warranty, the following procedure should be taken

- I he inoperative machine or warranted parts must be delivered to the authorized dealer with shipping and delivery charges prepaid. If unable to locate the Dealer, you may contact **Pacific Steamex** Inc. at the address listed herein for the location of the nearest **Pacific Steamex** Inc. repair center or agent or for other instructions pertaining to your warranty difficulty.
- 2 For Engine Warranty repair deliver the machine to the nearest Honda Warranty Service Center (reference page 19)
- 3 Upon compliance with the above warranty procedure, all warranted repairs will be completed at no additional charge or cost to the user
- 4 Only **Pacific Steamex** Inc or its authorized dealers and agents may make no charge warranty repairs on this product. All others do so at their own risk

This warranty limits **Pacific Steamex** Inc liability to the repair of the product and/or warranted parts replacement and does not include incidental or consequential damages arising from the use of a **Pacific Steamex** Inc machine whether defective or not

This warranty is in lieu of all other expressed or implied warranties and is extended to the original purchaser/user



PACIFIC STEAMEX, INC. 2259 S. SHERIDAN MUSKEGON, MICHIGAN 49442-6252 616-773-1330 FAX 1-616-773-1642